

BIC SURF ACS REPAIR TIPS

- We recommend you to use our epoxy repair kit *ref 30640*, which can be used several times; it is important to mix correctly both components before application on the board.
- When you have a crack on the ACS skin, you must first «clean» the cut: that is, you must use a cutter and cut out everything that has been pushed under the surface in order to have a clean open cut.
- Then, with a nail or a small screwdriver, take some foam out just underneath the skin all around the cut, so as to allow the epoxy to get under the skin and seal the repair.
- Push the epoxy mix into the hole, enough to be just above the level of the skin.
- You can also use a transparent plastic sheet and apply it onto the repair area, this helps to level the epoxy mix.
- Let it harden for 10 hours, then sand off all irregularities above the skin surface.
- Your board is now repaired.

